

Docket No.: 217050US0X CONT

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ATTORNEYS AT LAW

COMMISSIONER FOR PATENTS ALEXANDRIA, VIRGINIA 22313

RE: Application Serial No.: 10/015,704

Applicants: Tatsuya ANDOH, et al. Filing Date: December 17, 2001

For: COOKING METHOD FOR PULP

Group Art Unit: 1731

Examiner: ALVO, Marc S.

SIR:

Attached hereto for filing are the following papers:

Declaration Under 37 C.F.R. § 1.132 (Executed, 5 pp.)

Our check in the amount of \$0.00 is attached covering any required fees. In the event any variance exists between the amount enclosed and the Patent Office charges for filing the above-noted documents, including any fees required under 37 C.F.R. 1.136 for any necessary Extension of Time to make the filing of the attached documents timely, please charge or credit the difference to our Deposit Account No. 15-0030. Further, if these papers are not considered timely filed, then a petition is hereby made under 37 C.F.R. 1.136 for the necessary extension of time. A duplicate copy of this sheet is enclosed.

Respectfully submitted,

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IN THE UNITED STATES PATENT & TRADEMARK OFFICE

IN RE APPLICATION OF :

TATSUYA ANDOH, ET AL. : EXAMINER: ALVO, MARC S.

SERIAL NO: 10/015,704

FILED: DECEMBER 17, 2001 : GROUP ART UNIT: 1731

FOR: COOKING METHOD FOR PULP :

DECLARATION UNDER 37 C.F.R. § 1.132

COMMISSIONER FOR PATENTS ALEXANDRIA, VIRGINIA 22313

SIR:

	Now com	es Tatsuya Andoh	, who deposes, and states that:
	1. I a	m a graduate of Nagoya University	and received
my_	bachelor	degree in the year_	1987
	2. I	nave been employed by <u>Kawasaki Kas</u> e	ei Chemicals Ltd.
for _	15 year	sasa researcher	in the field of
	a quinone	cooking	

3. The following experiments were carried out by me or under my direct supervision and control.

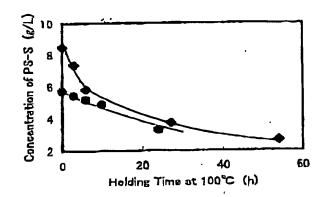
As shown below, experimental results are provided for two studies, Study A and Study B. It is noted that the experimental results from Study B were obtained from published international patent application WO 00/77294.

Study A

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ExperimentalData

1) Difference in decomposition rate by the concentration of polysulfide sulfur

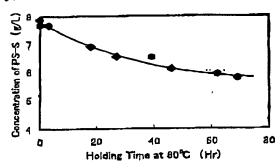


Concentration of polysulfide sulfur (initial stage)

- ♦: 8.5 g/L as S
- ●: 5.8 g/L as S

As the concentration of polysulfide sulfur increases, the decomposition rate at the initial stage increases.

2) Influence of the concentration of thiosulfate on the decomposition rate of polysulfide sulfur



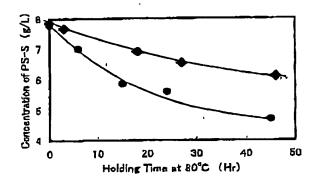
Concentration of thiosulfate

- ♦: 0.3 g/L as S
- ●: 4,4 g/L as S

Concentration of polysulfide sulfur: 7.89 g/L

The concentration of thiosulfide does not influence the decomposition rate of polysulfide sulfur.

3) Influence of Na2 S-state sulfur on the decomposition rate of polysulfide sulfur



Concentration of Na2 S-state sulfur

- ♦: 15.5 g/L as Na2O
- ●: 9,1 g/L as Na2O

Concentration of polysulfide sulfur: 7.8 g/L

By increasing the concentration of

Na₂ S-state sulfur, the

decomposition of polysulfide sulfur can be suppressed.

Study A - Stabilization of Polysulfide Sulfur

This study shows that by adjusting the Na₂S-state sulfur concentration to at least about 10 g/l, calculated as Na₂O, it is possible to suppress the decomposition of polysulfide sulfur, even if the polysulfide sulfur concentration is high.

As shown in item 1), as the concentration of polysulfide sulfur increases, the initial decomposition rate also increases.

As shown in item 2), the concentration of thiosulfate does not influence the decomposition rate of the polysulfide sulfur. However, as shown on item 3), by increasing the concentration of Na₂S-state sulfur, the decomposition of polysulfide sulfur can be suppressed.

Study B	Comparative Example		Example No. 1	
	No. 1	No. 2	No. 5	
Sodium hydroxide (as Na ₂ O)	70 g/l	70 g/l	70 g/l	70 g/I
Na ₂ S-state sulfur (as Na ₂ O)	30 g/l	12.0 g/l	12.0 g/l	13.5 g/l
Sodium carbonate (as Na ₂ O)	15 g/l	15 g/l	15 g/l	15 g/l
Sodium thiosulfate (as Na ₂ O)	None	3.3 g/l	3.3 g/l	0.8 g/l
Polysulfide sulfur (as S)	None	5,9 g/l	5.9 g/l	8.1 g/l
Added ratio of quinine (based on	None	None	0.05 wt%	0.05 wt.%
chips)				
Yield of pulp	50.3%	51.0%	53.4%	54.3%
Difference	0.7%		0.9%	

Study B-Cooking Effects of the Polysulfide Sulfur Concentration (Source WO 00/77294)

Experimental Parameters

Chips used: Fagus Crenata Blume

Quinone: disodium salt of 1,4-dihydro-9,10-dihydroxyanthracene

Yield of pulp: cooking test was carried out at several points within a range of the active alkali addition of from 13% to 19%, and based on the result, the yield of pulp at the Kappa number of 18, was calculated.

In the above results, by changing the polysulfide sulfur concentration from 5.9 g/l to 8.1 g/l, the yield of pulp can be improved by 0.9% (see the difference in the yield of pulp between Comparative Example No. 5 and Example No. 1). The improvement of "0.9%" in the yield, is higher than the improvement of "0.7%" (the difference between Comparative Example Nos. 1 and 2), obtained from yield values in the presence and absence of polysulfide sulfur, although no quinone was added in each case.

The "0.9%" increase indicates an effect larger than the effect obtained simply by the increase in the concentration of polysulfide sulfur. Taking into consideration the total pulp production in the world, i.e. 189 million tons/year (the year of 2000), a 0.9% increase in pulp yield translates to a reduction of about 6 million tons of wood chips. Such reduction has a very big impact in terms of the protection of forest resources and improvement of global environment.

Application No. 10/015,704 Declaration Under 37 C.F.R. § 1.132

- 4. I declare further that all statements made herein of my own knowledge are true, and that all statements made on information and belief are believed to be true, and further that these statements were made with knowledge that willful false statements, and the like, so made, are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of this application or any patent issuing thereon.
- 5. Further Declarant saith not.

Respectfully submitted,

Dec. 22 . 2004

Date

Tatsuya Andoh
Tatsuya Andoh